

Kelly Valves



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Contents

Company Profile
Quality Policy04
Kelly Valves
Technical Data07
Notes

Company Profile

The MICON Downhole-Tools GmbH is a worldwide operating supplier of drilling equipment. Decades of experience, high quality standards and focused customer orientation are our unique selling points.

We are a member of the MICON Group, established in Nienhagen/Germany, in 1994. The privately owned company specializes in design, production, inspection and repair of drill string components, drill bits, sophisticated directional drilling systems and additional equipment. Our main focus lies on the technical service for drilling applications in the mining, oil & gas, tunneling and geothermal industries.

An innovative engineering department ensures continuous optimization of all MICON products. Additionally, we are in close contact with a network of several German universities to foster research and development activities.

The MICON Group manufactures drilling equipment in two independent facilities on state-of-the-art CNC milling, turning and welding machines. Latest technology and implementation of German engineering guarantee the highest degree of efficiency and quality.



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Visit our homepage www.micon-drilling.de for additional information and recent updates.





MICON Buildings "Im Nordfeld", Nienhagen/Germany



MICON Buildings "Breite Horst", Nienhagen/Germany

Quality Policy

MICON stands for high quality products Made in Germany. This high quality standard builds the basis for our success and is an integral part of the company policy. This is reflected by long-term and trustful cooperation with our customers.

In order to achieve our high quality objectives the MICON Group manufacturing companies have implemented quality management systems certified according to international standards. The actual certification status of the Group companies is as follows:

MICON Downhole-Tools GmbH:

- ISO 9001:2015 0019058
- API Spec. Q1 (No. Q1-4689)
- API Spec. 7-1 (Monogram License 7-1-1271)

MICON GmbH & Co.KG:

- ISO 9001:2015 00007159
- ISO3834-2:2006 (D-ZE-16083-01-00-ISO3834-2019.0013.002)

Our global quality objectives lead to specific targets, which are defined by the top management in cooperation with the quality manager. The fulfilment of these specific quality targets is evaluated at least every 12 months in the management review. Our ambition is product reliability and quality that meets the customer requirements as well as your high quality standards. The MICON product cycle includes different process steps. Rigorous acceptance criteria at every process step ensure a consistent high quality level of each product.





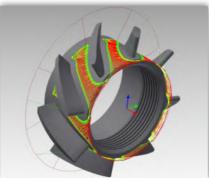


7-1-1271

Q1-4689



CAD based product development



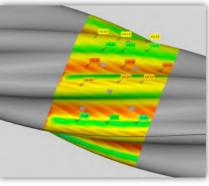
CAD - CAM manufacturing



Permanent quality checks



High resolution 3-D scanning



3-D scan evaluation

Quality Management

Process Documentation

Process Evaluation

Four-Eye Principle

Product Quality Checks

Product Traceability

Quality Control

Quality Reports

Dimensional Checks

Product cycle

High Raw Material Standards

German / European Origin

ISO Certified Suppliers

Material Certificates

Material Quality Checks by Suppliers

Ultrasonic / X-Ray

Agnetic Particle

Dye Penetrant Test

CAD – CAM Manufacturing

Efficient Work flow

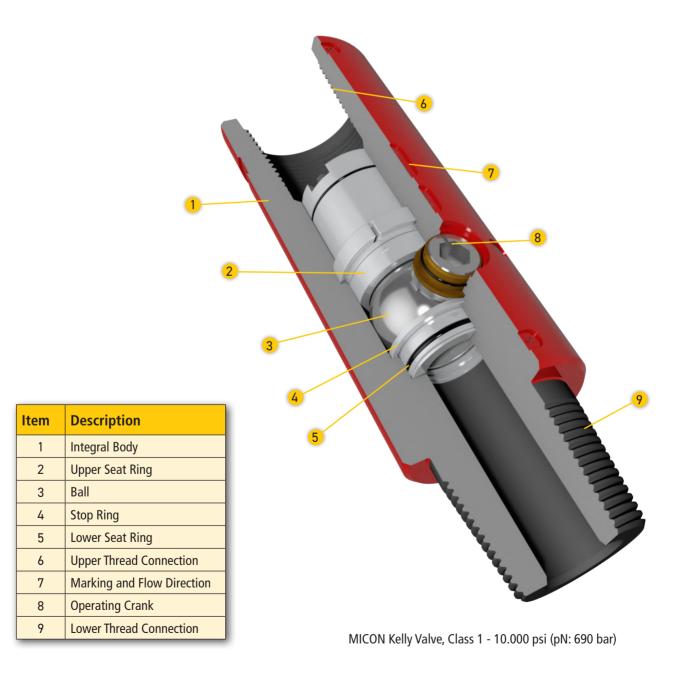
Flexible Designs

Clean Data Transfer

Kelly Valves

The kelly valve is installed into the drill string in order to cut off the drill fluid flow in case of any risky event. In combination with a closed ram-type preventer a total sealing of the borehole is possible, even when the drill string is installed. The kelly valve can be closed easily with a hand gear device.

Our kelly valves are designed according to the standards of API and resist pressures up to 15,000 PSI (1,000 bar). We offer all common connecting threads like REG, NC, IF and FH. In addition, most mining industry thread connections are available.



Technical Data

Kelly Valves Standard Sizes*									
OD [inch]	ID [inch]	Length [inch]	Working Pressure	Connection		Body	API Class	H ₂ S (NACE)	
lincin	lincin	[IIICII]	[Psi]	lower	upper		Cidss	(IVACL)	
4 1/4	1 3/4	15	5,000	NC31 pin	NC31 box	integral	Class 1	Trim	
4 3/4	1 3/4	16	10,000	NC38 pin	NC38 box	integral	Class 1	Trim	
5 1/4	2	15	10,000	NC38 pin	NC38 box	integral	Class 1	Trim	
5 3/8	2 1/4	15	10,000	NC38 pin	NC38 box	integral	Class 1	Trim	
6 1/4	2 1/4	15	10,000	NC46 pin	NC46 box	integral	Class 1	Trim	
6 5/8	2 13/16	15	10,000	NC50 pin	NC50 box	integral	Class 1	Trim	
7 3/4	3 1/4	16 1/2	10,000	6.5/8 REG LH pin	6.5/8 REG LH box	integral	Class 1	Trim	
7 3/4	3 1/4	16 1/2	10,000	6.5/8 REG pin	6.5/8 REG box	integral	Class 1	Trim	
8	3 1/4	16 1/2	10,000	7.5/8 REG pin	6.5/8 REG box	integral	Class 1	Trim	

^{*}Other sizes, specifications and API Class 2 valves available on request.

Notes

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